

## Foodstuff Production

### A culture of contradictions?

Again and again consumers are confronted with scandals in the foodstuff industry. The latest case is the Fipronil egg scandal in the laying hen farming in the Netherlands and in Lower Saxony (Germany). What actually do foodstuff producers and marketers do to avoid such cases? A lot, if you believe the rising costs in the area of modern foodstuff analysis. So during the last decades, always newer and more sophisticated processes will be and were developed with the most sensitive detection thresholds (ELISA, PCR or the mycotoxin analysis) for quality control, in order to lower the number or even eliminate such scandals and the potential danger for consumers. So now, in the context of these analytical processes again and again, methods for sample preparation of the most diverse matrixes were developed. Because especially foodstuffs and the raw materials, respectively convenience products are often composed clearly more heterogeneous like all other substance groups. Especially in regards to comminution there are often limits like the rheological properties of a material, the ingredients or the volatile components which can only be prepared without regulating factors (sieves). That's why often knife mills are utilized. FRITSCH now offers such a knife mill in industry quality: the Knife Mill PULVERISETTE 11. In the following are examples of the comminution of foodstuffs and their backgrounds.

#### Hopfen und Malz Gott erhalts

The above, traditional German saying asks for God's blessing for hops and malt. Known and used as a base material for the production of beer shows hops much more diverse pharmacological-effective aspects. So many secondary plant substances like humulene, caryophyllene, as well as certain plant dyes contribute to the anti-inflammatory or soothing effects of hops. Possibly they contain species-related mechanism of action to the body's own sleep hormone melatonin. In order to examine this in detail and to ensure a better extraction of these ingredients, fresh female hop cones were comminuted and homogenized in the PULVERISETTE 11 at 4,000 rpm for 15 seconds.



Fig. 1: Hop cones before and after the comminution



Fig. 2: Hops milled at 4,000 rpm, grinding time 15 seconds

### Mandatory labelling of sweets

In order to identify vitamins or other ingredients of fruit flavoured hard candy according to the mandatory product labelling, usually the candy must be mechanically processed. The often utilized HPLC requires only weighted samples of a few milligrams though, in which a realistic random distribution of characteristic features of the sampling seem difficult. Problematic during the sample preparation are often the high content of sugars and the vitamin content. An embrittlement with liquid nitrogen seems therefore unavoidable, in order to change the breaking behaviour of the hard candy and to guarantee the temperature stability of the vitamins.

All this can also be carried out with the Knife Mill PULVERISETTE 11. A beforehand conducted embrittlement in the stainless steel vessel, as well as only a brief comminution of 20 seconds at 5,000 rpm, create a finely distributed powder without a too high application of energy.



Fig. 3: Hard candy with liquid centre, embrittled in nitrogen



Fig. 4: Comminuted hard candy after 20 seconds

### On the trail of mycotoxins

Mycotoxins as metabolites of mildew, like aspergillus niger or aspergillus flavus, present a health risk for the consumer. But also the economic losses, as well as the possible not identified infestation and the associated spoilage of the quality due to mildew is enormous. Especially significant are the so called aflatoxins, since they are already carcinogenic in the slightest amounts. Due to this reason, are the detection limits in the range of a few  $\mu\text{g}/\text{kg}$ . Especially prone to such “mildew nests” are spices or nuts of any kind. Based on the formation of nests in such material samples, the representative sample preparation for a laboratory sample requires a relatively large sample size. That’s why during the tests with the **Knife Mill PULVERISETTE 11** approximately 800 g hazelnuts were processed.



Fig. 5: Approximately 800 g hazelnuts

Initially, the interval mode of 3 x 5 seconds with 4,500 rpm was utilized, and then the entire sample was homogenized again for 15 seconds at 6,500 rpm.



Fig. 6: Hazelnuts after 30 seconds grinding in the grinding vessel made of stainless steel



Fig. 7: Homogenous sample of hazelnuts

**Author:** Sales Engineer Holger Brecht, Fritsch GmbH  
E-Mail: [info@fritsch.de](mailto:info@fritsch.de)